

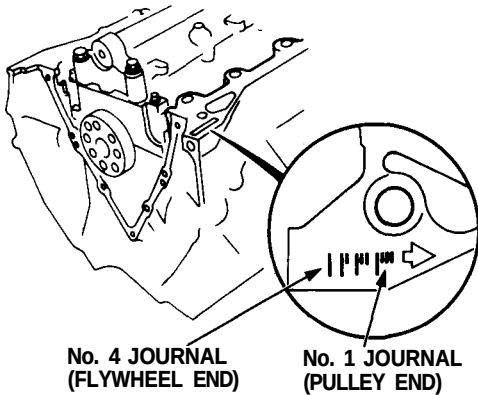
Main Bearings

Selection

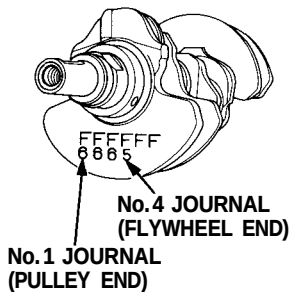
CAUTION: If the codes are indecipherable because of an accumulation of dirt and dust, do not scrub them with a wire brush or scraper. Clean them only with solvent or detergent.

Crankshaft Bore Code Locations

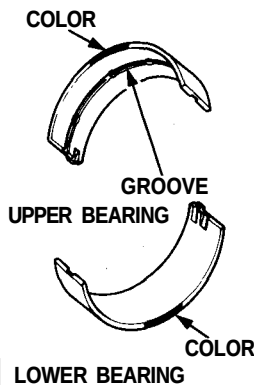
Letters or bars have been stamped on the end of the block as a code for the size of each of the four main journal bores. Use them, and the numbers stamped on the crankshaft (codes for main journal size), to choose the correct bearings.



Main Journal Code Locations (numbers or bars)



Bearing Design



Bearing Identification

Color code is on the edge of the bearing

1 or I	Smaller main journal
2 or II	
3 or III	
4 or IIII	
5 or IIII	
6 or IIII	Smaller bearing (thicker)

Larger crank bore			
A or I	B or II	C or III	D or IIII
Small bearing (thicker)			

Pink	Pink	Yellow	Yellow
Pink	Yellow	Yellow	Green
Yellow	Yellow	Green	Green
Yellow	Yellow	Green	Green
Yellow	Green	Green	Brown
Yellow	Green	Green	Brown
Green	Green	Brown	Brown
Green	Green	Brown	Black
Green	Brown	Brown	Black
Brown	Brown	Black	Black

NOTE: When using bearing halves of different colors, it does not matter which color is used in the top or bottom.

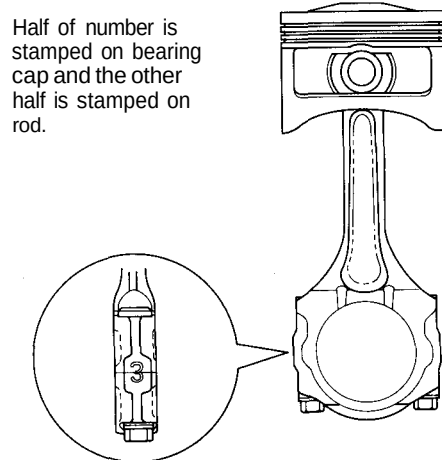
Connecting Rod Bearings

Selection

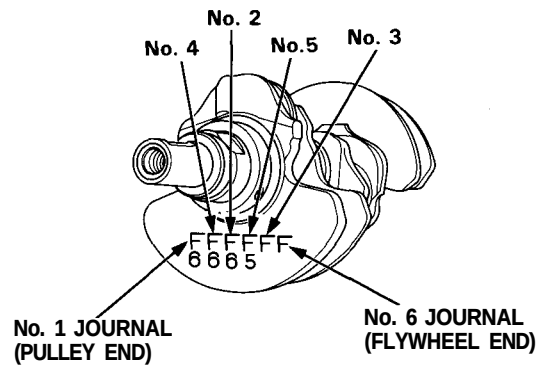
CAUTION: If the codes are indecipherable because of an accumulation of dirt and dust, do not scrub them with a wire brush or scraper. Clean them only with solvent or detergent.

Connecting Rod Journal Code Location

Numbers have been stamped on the side of each connecting rod as a code for the size of the big end. Use them, and the letters stamped on the crankshaft (codes for rod journal size), to choose the correct bearings.



Rod Journal Code Locations (letters or bars)



Bearing Identification

Color code is on the edge of the bearing

A or I	Smaller rod journal
B or II	
C or III	
D or IIII	
E or IIII	
F or IIII	Smaller bearing (thicker)

Larger big end bore			
1	2	3	4
Small bearing (thicker)			

Pink	Pink	Yellow	Yellow
Pink	Yellow	Yellow	Green
Pink	Yellow	Yellow	Green
Yellow	Yellow	Green	Green
Yellow	Yellow	Green	Green
Yellow	Green	Green	Brown
Yellow	Green	Green	Brown
Green	Green	Brown	Brown
Green	Green	Brown	Black
Green	Brown	Brown	Black
Brown	Brown	Black	Black

NOTE: When using bearing halves of different colors, it does not matter which color is used in the top or bottom.